

Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



Riser length				
A1	A2	B	C	D

Area cm		
Span	Cord	

Note:

Pull force

A level			
measure	nominal	Dif-A	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	7566	-7566	
14	7590	-7590	
13	7710	-7710	
12	7843	-7843	
11	7843	-7843	
10	7966	-7966	
9	8040	-8040	
8	8245	-8245	
7	8245	-8245	
6	8333	-8333	
5	8390	-8390	
4	8471	-8471	
3	8450	-8450	
2	8491	-8491	
1	8537	-8537	
1	8537	-8537	
2	8491	-8491	
3	8450	-8450	
4	8471	-8471	
5	8390	-8390	
6	8333	-8333	
7	8245	-8245	
8	8245	-8245	
9	8040	-8040	
10	7966	-7966	
11	7843	-7843	
12	7843	-7843	
13	7710	-7710	
14	7590	-7590	
15	7566	-7566	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

B level			
measure	nominal	Dif-B	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8	8225	-8225	
7	8221	-8221	
6	8307	-8307	
5	8364	-8364	
4	8445	-8445	
3	8422	-8422	
2	8462	-8462	
1	8511	-8511	
1	8511	-8511	
2	8462	-8462	
3	8422	-8422	
4	8445	-8445	
5	8364	-8364	
6	8307	-8307	
7	8221	-8221	
8	8225	-8225	
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

C level			
measure	nominal	Dif-C	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	7573	-7573	
14	7586	-7586	
13	7671	-7671	
12	7862	-7862	
11	7862	-7862	
10	7979	-7979	
9	8050	-8050	
8	8212	-8212	
7	8208	-8208	
6	8290	-8290	
5	8349	-8349	
4	8397	-8397	
3	8380	-8380	
2	8422	-8422	
1	8470	-8470	
1	8470	-8470	
2	8422	-8422	
3	8380	-8380	
4	8397	-8397	
5	8349	-8349	
6	8290	-8290	
7	8208	-8208	
8	8212	-8212	
9	8050	-8050	
10	7979	-7979	
11	7862	-7862	
12	7862	-7862	
13	7671	-7671	
14	7586	-7586	
15	7573	-7573	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

D level			
measure	nominal	Dif-D	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14	7627	-7627	
13	7613	-7613	
12	8275	-8275	
11	8276	-8276	
10	8365	-8365	
9	8425	-8425	
8	8574	-8574	
7	8470	-8470	
6	8458	-8458	
5	8544	-8544	
4	8555	-8555	
3	8503	-8503	
2	8550	-8550	
1	8681	-8681	
1	8681	-8681	
2	8550	-8550	
3	8503	-8503	
4	8555	-8555	
5	8544	-8544	
6	8458	-8458	
7	8470	-8470	
8	8574	-8574	
9	8425	-8425	
10	8365	-8365	
11	8276	-8276	
12	8275	-8275	
13	7613	-7613	
14	7627	-7627	
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

E level			
measure	nominal	Dif-E	Sy
24 R			
23			
22			
21			
20			
19			
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18			
19			
20			
21			
22			
23			
24 L			

Brake Lines			
measure	nominal	Dif-BL	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10	7815	-7815	
9	7744	-7744	
8	7780	-7780	
7	7919	-7919	
6	7944	-7944	
5	8064	-8064	
4	8293	-8293	
3	8444	-8444	
2	8595	-8595	
1	8948	-8948	
1	8948	-8948	
2	8595	-8595	
3	8444	-8444	
4	8293	-8293	
5	8064	-8064	
6	7944	-7944	
7	7919	-7919	
8	7780	-7780	
9	7744	-7744	
10	7815	-7815	
11			
12			
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20			
21			
22			
23			
24 L			

XD54L rev2 - Hero2 L										
Linked Line Check Sheet										
	A		B		C		D		K	
	Name		Name		Name		Name		Name	
1	A1a	8537	A1b	8511	B1	8470	C1	8681	K1	8948
2	A2a	8491	A2b	8462	B2	8422	C2	8550	K2	8595
3	A3a	8450	A3b	8422	B3	8380	C3	8503	K3	8444
4	A4a	8471	A4b	8445	B4	8397	C4	8555	K4	8293
5	A5a	8390	A5b	8364	B5	8349	C5	8544	K5	8064
6	A6a	8333	A6b	8307	B6	8290	C6	8458	K6	7944
7	A7a	8245	A7b	8221	B7	8208	C7	8470	K7	7919
8	A8a	8245	A8b	8225	B8	8212	C8	8574	K8	7780
9	A9	8040			B9	8050	C9	8425	K9	7744
10	A10	7966			B10	7979	C10	8365	K10	7815
11	A11	7843			B11	7862	C11	8276		
12	A12	7843			B12	7862	C12	8275		
13	A13	7710			B13	7671	C13	7613		
14	A14	7590			B14	7586	C14	7627		
15	A15	7566			B15	7573				

total line-length measured including riser-length

* K-lines measured including brake-raff system

XD54L rev2 - Hero2 L			
8001-090 772 Magenta			
Name	No.	Length	INI
A8b	2	300	
A7b	2	301	
A6b	2	317	
A5b	2	319	
A8a	2	320	
A3b	2	322	
A7a, A4b	4	325	
A1b	2	326	
A2b	2	327	
A6a	2	343	
A5a	2	345	
A3a	2	350	
A4a	2	351	
A1a	2	352	
A2a	2	356	
A11	2	475	
A10	2	533	
1K4	2	560	INI both sides
A9	2	607	
1A10	2	1385	INI both sides
1B5	2	1450	INI both sides
1K2, 1K3	4	1680	INI both sides
1B4	2	1880	INI both sides
1B3	2	1935	INI both sides
8001-070 772 Magenta			
Name	No.	Length	INI
A12	2	474	
B11, B12	4	492	
B7	2	529	
B8	2	533	
B10	2	545	
B6	2	556	
B3	2	566	
B2, B4	4	583	
B5	2	615	
B9	2	616	
B1	2	631	
1A11	2	840	INI both sides
1B6	2	1385	INI both sides
9200-035 - 2 9200 035 001 0			
Name	No.	Length	INI
A15	2	389	
B15	2	395	
B14	2	408	
A14	2	413	
C13	2	435	
C14	2	449	
C12	2	602	double loop at line-tab (DL)
C11	2	603	double loop at line-tab (DL)
C10	2	637	double loop at line-tab (DL)
C6	2	650	double loop at line-tab (DL)

C7	2	662	double loop at line-tab (DL)
C3	2	670	double loop at line-tab (DL)
C9	2	697	double loop at line-tab (DL)
K9	2	705	
C2	2	717	double loop at line-tab (DL)
C4	2	722	double loop at line-tab (DL)
C5	2	736	double loop at line-tab (DL)
C8	2	766	double loop at line-tab (DL)
K10	2	776	
C1	2	848	double loop at line-tab (DL)
K7	2	1295	
K8	2	1297	
K6	2	1320	
B13	2	1331	
A13	2	1370	
K5	2	1440	
K4	2	1669	
K3	2	1916	
K2	2	2067	
K1	2	2420	
8001-130 772 Magenta			
Name	No.	Length	INI
1A7	2	250	INI both sides
1A8	2	255	INI both sides
1A6	2	265	INI both sides
1A3	2	285	INI both sides
1A2	2	295	INI both sides
1A4	2	305	INI both sides
1A5	2	320	INI both sides
1A1	2	345	INI both sides
2K1	2	1235	INI both sides
1A9	2	1450	INI both sides
1K1, 2K2	4	2795	INI both sides
8001-050 772 Magenta			
Name	No.	Length	INI
1B7	2	840	INI both sides
8001-130 300 blue			
Name	No.	Length	INI
1B2	2	2015	INI both sides
1B1	2	2040	INI both sides
8001-190 772 Magenta			
Name	No.	Length	INI
2A4	2	1880	INI both sides
2A3	2	1935	INI both sides
2A2	2	2025	INI both sides
2A1	2	2050	INI both sides
8001-360 772 Magenta			
Name	No.	Length	INI
AR1, AR2	4	5240	INI top side / red sleeve lower side

8001-190 772 Magenta			
Name	No.	Length	INI
AR3	2	5425	INI top side / red sleeve lower side
8001-090 772 Magenta			
Name	No.	Length	INI
BR3	2	5440	INI top side / blue sleeve lower side / loop at maillon
AR4	2	5775	INI top side / green sleeve lower side
8001-190 300 blue			
Name	No.	Length	INI
BR1, BR2	4	5255	INI top side / blue sleeve lower side / loop at maillon
PPSL200 yellow			
Name	No.	Length	INI
KR1	2	3690	sleeve lower side