

Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



| Riser length | | | | |
|--------------|----|---|---|---|
| A1 | A2 | B | C | D |
| | | | | |

| Area cm | | |
|---------|------|--|
| Span | Cord | |
| | | |

Note:

Pull force

| A level | | | |
|---------|---------|-------|----|
| measure | nominal | Dif-A | Sy |
| 24 R | | | |
| 23 | | | |
| 22 | | | |
| 21 | | | |
| 20 | | | |
| 19 | | | |
| 18 | | | |
| 17 | | | |
| 16 | | | |
| 15 | 6441 | -6441 | |
| 14 | 6521 | -6521 | |
| 13 | 6591 | -6591 | |
| 12 | 6738 | -6738 | |
| 11 | 6748 | -6748 | |
| 10 | 6838 | -6838 | |
| 9 | 6898 | -6898 | |
| 8 | 7092 | -7092 | |
| 7 | 7097 | -7097 | |
| 6 | 7169 | -7169 | |
| 5 | 7214 | -7214 | |
| 4 | 7289 | -7289 | |
| 3 | 7264 | -7264 | |
| 2 | 7299 | -7299 | |
| 1 | 7344 | -7344 | |
| 1 | 7344 | -7344 | |
| 2 | 7299 | -7299 | |
| 3 | 7264 | -7264 | |
| 4 | 7289 | -7289 | |
| 5 | 7214 | -7214 | |
| 6 | 7169 | -7169 | |
| 7 | 7097 | -7097 | |
| 8 | 7092 | -7092 | |
| 9 | 6898 | -6898 | |
| 10 | 6838 | -6838 | |
| 11 | 6748 | -6748 | |
| 12 | 6738 | -6738 | |
| 13 | 6591 | -6591 | |
| 14 | 6521 | -6521 | |
| 15 | 6441 | -6441 | |
| 16 | | | |
| 17 | | | |
| 18 | | | |
| 19 | | | |
| 20 | | | |
| 21 | | | |
| 22 | | | |
| 23 | | | |
| 24 L | | | |

| B level | | | |
|---------|---------|-------|----|
| measure | nominal | Dif-B | Sy |
| 24 R | | | |
| 23 | | | |
| 22 | | | |
| 21 | | | |
| 20 | | | |
| 19 | | | |
| 18 | | | |
| 17 | | | |
| 16 | | | |
| 15 | 6456 | -6456 | |
| 14 | 6516 | -6516 | |
| 13 | 6571 | -6571 | |
| 12 | 6754 | -6754 | |
| 11 | 6769 | -6769 | |
| 10 | 6844 | -6844 | |
| 9 | 6904 | -6904 | |
| 8 | 7048 | -7048 | |
| 7 | 7043 | -7043 | |
| 6 | 7113 | -7113 | |
| 5 | 7158 | -7158 | |
| 4 | 7228 | -7228 | |
| 3 | 7203 | -7203 | |
| 2 | 7233 | -7233 | |
| 1 | 7283 | -7283 | |
| 1 | 7283 | -7283 | |
| 2 | 7233 | -7233 | |
| 3 | 7203 | -7203 | |
| 4 | 7228 | -7228 | |
| 5 | 7158 | -7158 | |
| 6 | 7113 | -7113 | |
| 7 | 7043 | -7043 | |
| 8 | 7048 | -7048 | |
| 9 | 6904 | -6904 | |
| 10 | 6844 | -6844 | |
| 11 | 6769 | -6769 | |
| 12 | 6754 | -6754 | |
| 13 | 6571 | -6571 | |
| 14 | 6516 | -6516 | |
| 15 | 6456 | -6456 | |
| 16 | | | |
| 17 | | | |
| 18 | | | |
| 19 | | | |
| 20 | | | |
| 21 | | | |
| 22 | | | |
| 23 | | | |
| 24 L | | | |

| C level | | | |
|---------|---------|-------|----|
| measure | nominal | Dif-C | Sy |
| 24 R | | | |
| 23 | | | |
| 22 | | | |
| 21 | | | |
| 20 | | | |
| 19 | | | |
| 18 | | | |
| 17 | | | |
| 16 | | | |
| 15 | 6516 | -6516 | |
| 14 | | | |
| 13 | | | |
| 12 | | | |
| 11 | | | |
| 10 | 6891 | -6891 | |
| 9 | 6951 | -6951 | |
| 8 | 7119 | -7119 | |
| 7 | 7124 | -7124 | |
| 6 | 7199 | -7199 | |
| 5 | 7249 | -7249 | |
| 4 | 7324 | -7324 | |
| 3 | 7299 | -7299 | |
| 2 | 7339 | -7339 | |
| 1 | 7384 | -7384 | |
| 1 | 7384 | -7384 | |
| 2 | 7339 | -7339 | |
| 3 | 7299 | -7299 | |
| 4 | 7324 | -7324 | |
| 5 | 7249 | -7249 | |
| 6 | 7199 | -7199 | |
| 7 | 7124 | -7124 | |
| 8 | 7119 | -7119 | |
| 9 | 6951 | -6951 | |
| 10 | 6891 | -6891 | |
| 11 | | | |
| 12 | | | |
| 13 | | | |
| 14 | | | |
| 15 | 6516 | -6516 | |
| 16 | | | |
| 17 | | | |
| 18 | | | |
| 19 | | | |
| 20 | | | |
| 21 | | | |
| 22 | | | |
| 23 | | | |
| 24 L | | | |

| D level | | | |
|---------|---------|-------|----|
| measure | nominal | Dif-D | Sy |
| 24 R | | | |
| 23 | | | |
| 22 | | | |
| 21 | | | |
| 20 | | | |
| 19 | | | |
| 18 | | | |
| 17 | | | |
| 16 | 7261 | -7261 | |
| 15 | 7211 | -7211 | |
| 14 | 7231 | -7231 | |
| 13 | 7316 | -7316 | |
| 12 | 7346 | -7346 | |
| 11 | 7321 | -7321 | |
| 10 | 7371 | -7371 | |
| 9 | 7486 | -7486 | |
| 8 | 7516 | -7516 | |
| 7 | 7441 | -7441 | |
| 6 | 7426 | -7426 | |
| 5 | 7481 | -7481 | |
| 4 | 7491 | -7491 | |
| 3 | 7466 | -7466 | |
| 2 | 7511 | -7511 | |
| 1 | 7616 | -7616 | |
| 1 | 7616 | -7616 | |
| 2 | 7511 | -7511 | |
| 3 | 7466 | -7466 | |
| 4 | 7491 | -7491 | |
| 5 | 7481 | -7481 | |
| 6 | 7426 | -7426 | |
| 7 | 7441 | -7441 | |
| 8 | 7516 | -7516 | |
| 9 | 7486 | -7486 | |
| 10 | 7371 | -7371 | |
| 11 | 7321 | -7321 | |
| 12 | 7346 | -7346 | |
| 13 | 7316 | -7316 | |
| 14 | 7231 | -7231 | |
| 15 | 7211 | -7211 | |
| 16 | 7261 | -7261 | |
| 17 | | | |
| 18 | | | |
| 19 | | | |
| 20 | | | |
| 21 | | | |
| 22 | | | |
| 23 | | | |
| 24 L | | | |

| E level | | | |
|---------|---------|-------|----|
| measure | nominal | Dif-E | Sy |
| 24 R | | | |
| 23 | | | |
| 22 | | | |
| 21 | | | |
| 20 | | | |
| 19 | | | |
| 18 | | | |
| 17 | | | |
| 16 | | | |
| 15 | | | |
| 14 | | | |
| 13 | | | |
| 12 | | | |
| 11 | | | |
| 10 | | | |
| 9 | | | |
| 8 | | | |
| 7 | | | |
| 6 | | | |
| 5 | | | |
| 4 | | | |
| 3 | | | |
| 2 | | | |
| 1 | | | |
| 1 | | | |
| 2 | | | |
| 3 | | | |
| 4 | | | |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| 11 | | | |
| 12 | | | |
| 13 | | | |
| 14 | | | |
| 15 | | | |
| 16 | | | |
| 17 | | | |
| 18 | | | |
| 19 | | | |
| 20 | | | |
| 21 | | | |
| 22 | | | |
| 23 | | | |
| 24 L | | | |

| Brake Lines | | | |
|-------------|---------|--------|----|
| measure | nominal | Dif-BL | Sy |
| 24 R | | | |
| 23 | | | |
| 22 | | | |
| 21 | | | |
| 20 | | | |
| 19 | | | |
| 18 | | | |
| 17 | | | |
| 16 | | | |
| 15 | | | |
| 14 | | | |
| 13 | | | |
| 12 | | | |
| 11 | | | |
| 10 | | | |
| 9 | 6695 | -6695 | |
| 8 | 6660 | -6660 | |
| 7 | 6710 | -6710 | |
| 6 | 6770 | -6770 | |
| 5 | 6860 | -6860 | |
| 4 | 6990 | -6990 | |
| 3 | 7235 | -7235 | |
| 2 | 7455 | -7455 | |
| 1 | 7745 | -7745 | |
| 1 | 7745 | -7745 | |
| 2 | 7455 | -7455 | |
| 3 | 7235 | -7235 | |
| 4 | 6990 | -6990 | |
| 5 | 6860 | -6860 | |
| 6 | 6770 | -6770 | |
| 7 | 6710 | -6710 | |
| 8 | 6660 | -6660 | |
| 9 | 6695 | -6695 | |
| 10 | | | |
| 11 | | | |
| 12 | | | |
| 13 | | | |
| 14 | | | |
| 15 | | | |
| 16 | | | |
| 17 | | | |
| 18 | | | |
| 19 | | | |
| 20 | | | |
| 21 | | | |
| 22 | | | |
| 23 | | | |
| 24 L | | | |

| | | | | | | | | | | |
|--------------------------------|----------|------|----------|------|----------|------|----------|------|-----------|------|
| XB42S rev4 - RISE5 S | | | | | | | | | | |
| Linked Line Check Sheet | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | A | | B | | C | | D | | K* | |
| | Name | | Name | | Name | | Name | | Name | |
| 1 | A1 | 7344 | B1 | 7283 | C1 | 7384 | D1 | 7616 | K1 | 7745 |
| 2 | A2 | 7299 | B2 | 7233 | C2 | 7339 | D2 | 7511 | K2 | 7455 |
| 3 | A3 | 7264 | B3 | 7203 | C3 | 7299 | D3 | 7466 | K3 | 7235 |
| 4 | A4 | 7289 | B4 | 7228 | C4 | 7324 | D4 | 7491 | K4 | 6990 |
| 5 | A5 | 7214 | B5 | 7158 | C5 | 7249 | D5 | 7481 | K5 | 6860 |
| 6 | A6 | 7169 | B6 | 7113 | C6 | 7199 | D6 | 7426 | K6 | 6770 |
| 7 | A7 | 7097 | B7 | 7043 | C7 | 7124 | D7 | 7441 | K7 | 6710 |
| 8 | A8 | 7092 | B8 | 7048 | C8 | 7119 | D8 | 7516 | K8 | 6660 |
| 9 | A9 | 6898 | B9 | 6904 | C9 | 6951 | D9 | 7486 | K9 | 6695 |
| 10 | A10 | 6838 | B10 | 6844 | C10 | 6891 | D10 | 7371 | | |
| 11 | A11 | 6748 | B11 | 6769 | | | D11 | 7321 | | |
| 12 | A12 | 6738 | B12 | 6754 | | | D12 | 7346 | | |
| 13 | A13 | 6591 | B13 | 6571 | | | D13 | 7316 | | |
| 14 | A14 | 6521 | B14 | 6516 | | | D14 | 7231 | | |
| 15 | A15 | 6441 | B15 | 6456 | C15 | 6516 | D15 | 7211 | | |
| 16 | | | | | | | D16 | 7261 | | |

| | | | |
|-----------------------------|------------|---------------|----------------|
| XB42S rev4 - RISE5 S | | | |
| | | | |
| 8001-090 772 Magenta | | | |
| Name | No. | Length | INI |
| A12 | 2 | 420 | |
| A11 | 2 | 430 | |
| A10, B7 | 4 | 470 | |
| B8 | 2 | 475 | |
| B6 | 2 | 495 | |
| B2, B3 | 4 | 515 | |
| A8 | 2 | 523 | |
| A7 | 2 | 528 | |
| A9 | 2 | 530 | |
| B4, B5 | 4 | 540 | |
| A6 | 2 | 555 | |
| B1 | 2 | 565 | |
| A3 | 2 | 580 | |
| A2 | 2 | 585 | |
| A5 | 2 | 600 | |
| A4 | 2 | 605 | |
| A1 | 2 | 630 | |
| 1B6 | 2 | 1025 | INI both sides |
| 1B5 | 2 | 1075 | INI both sides |
| K8 | 2 | 1180 | |
| K9 | 2 | 1215 | |
| K7 | 2 | 1230 | |
| K6 | 2 | 1290 | |
| K5 | 2 | 1355 | |
| K4 | 2 | 1385 | |
| K3 | 2 | 1610 | |
| 1C2 | 2 | 1635 | INI both sides |
| K2 | 2 | 1645 | |
| 1C1 | 2 | 1660 | INI both sides |
| 1C4 | 2 | 1825 | INI both sides |
| 1C3 | 2 | 1870 | INI both sides |
| K1 | 2 | 1935 | |
| | | | |
| | | | |
| 8001-050 772 Magenta | | | |
| Name | No. | Length | INI |
| B14 | 2 | 300 | |
| A14 | 2 | 305 | |
| B13 | 2 | 355 | |
| A13 | 2 | 375 | |
| A15 | 2 | 445 | |
| B15 | 2 | 460 | |
| C15 | 2 | 520 | |
| | | | |
| | | | |
| 8001-070 772 Magenta | | | |
| Name | No. | Length | INI |
| B12 | 2 | 435 | |
| B11 | 2 | 450 | |
| B10 | 2 | 475 | |
| B9 | 2 | 535 | |
| C8 | 2 | 545 | |
| C7 | 2 | 550 | |
| C6 | 2 | 580 | |
| 1A8 | 2 | 600 | INI both sides |
| C5 | 2 | 630 | |
| C3 | 2 | 720 | |
| C2 | 2 | 735 | |
| C4 | 2 | 745 | |
| C1 | 2 | 780 | |

| | | | |
|-----------------------------|------------|---------------|---------------------------------------|
| 1AB7 | 4 | 820 | INI both sides |
| | | | |
| | | | |
| | | | |
| 8001-040 772 Magenta | | | |
| Name | No. | Length | INI |
| C10 | 2 | 520 | |
| C9 | 2 | 580 | |
| D15 | 2 | 635 | |
| D14 | 2 | 655 | |
| D16 | 2 | 685 | |
| D11 | 2 | 700 | |
| D12 | 2 | 725 | |
| D13 | 2 | 740 | |
| D10 | 2 | 750 | |
| D6 | 2 | 845 | |
| D3, D7 | 4 | 860 | |
| D9 | 2 | 865 | |
| D4 | 2 | 885 | |
| D5 | 2 | 900 | |
| D2 | 2 | 905 | |
| D8 | 2 | 935 | |
| D1 | 2 | 1010 | |
| | | | |
| | | | |
| | | | |
| 8001-190 772 Magenta | | | |
| Name | No. | Length | INI |
| 1A2 | 2 | 1745 | INI both sides |
| 1A1 | 2 | 1775 | INI both sides |
| 1A4 | 2 | 1825 | INI both sides |
| 1A3 | 2 | 1870 | INI both sides |
| | | | |
| | | | |
| | | | |
| 8001-130 772 Magenta | | | |
| Name | No. | Length | INI |
| 1A6 | 2 | 1025 | INI both sides |
| 1A5 | 2 | 1075 | INI both sides |
| 1B2 | 2 | 1745 | INI both sides |
| 1B1 | 2 | 1775 | INI both sides |
| 1B4 | 2 | 1825 | INI both sides |
| 1B3 | 2 | 1870 | INI both sides |
| 1K3, 1K4 | 4 | 2100 | INI both sides |
| 1K2 | 2 | 2200 | INI both sides |
| 1K1 | 2 | 2385 | INI both sides |
| | | | |
| | | | |
| | | | |
| 8001-280 772 Magenta | | | |
| Name | No. | Length | INI |
| AR2 | 2 | 4235 | INI top side / red sleeve lower side |
| AR1 | 2 | 4430 | INI top side / red sleeve lower side |
| | | | |
| | | | |
| | | | |
| 8001-190 772 Magenta | | | |
| Name | No. | Length | INI |
| AR3 | 2 | 4780 | INI top side / red sleeve lower side |
| | | | |
| | | | |
| | | | |
| 8001-190 300 blue | | | |
| Name | No. | Length | INI |
| BR2 | 2 | 4185 | INI top side / blue sleeve lower side |
| BR1 | 2 | 4380 | INI top side / blue sleeve lower side |
| | | | |
| | | | |
| | | | |
| 8001-130 300 blue | | | |
| Name | No. | Length | INI |

| | | | | |
|---|------------|---------------|--|-----------------|
| BR3 | 2 | 4730 | INI top side / blue sleeve lower side | |
| | | | | |
| | | | | |
| 8000/U-130 --- 2 8000 130 002 0 grey | | | | |
| Name | No. | Length | INI | |
| BR4 | 2 | 4830 | INI top side / green sleeve lower side | |
| | | | | |
| | | | | |
| 8001-190 227 orange | | | | |
| Name | No. | Length | INI | |
| CR2 | 2 | 4250 | INI top side / green sleeve lower side | loop at Maillon |
| CR1 | 2 | 4445 | INI top side / green sleeve lower side | loop at Maillon |
| | | | | |
| | | | | |
| PPSL200 yellow | | | | |
| Name | No. | Length | INI | |
| KR1 | 2 | 3400 | sleeve lower side | |