

# Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



Riser length				
A1	A2	B	C	D

Area cm		
Span	Cord	

Note:

Pull force

A level			
measure	nominal	Dif-A	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	5508	-5508	
14	5612	-5612	
13	5865	-5865	
12	5820	-5820	
11	5857	-5857	
10	5951	-5951	
9	6023	-6023	
8	6156	-6156	
7	6151	-6151	
6	6221	-6221	
5	6263	-6263	
4	6327	-6327	
3	6302	-6302	
2	6327	-6327	
1	6369	-6369	
24 L			
23			
22			
21			
20			
19			
18			
17			
16			
15	5508	-5508	
14	5612	-5612	
13	5865	-5865	
12	5820	-5820	
11	5857	-5857	
10	5951	-5951	
9	6023	-6023	
8	6156	-6156	
7	6151	-6151	
6	6221	-6221	
5	6263	-6263	
4	6327	-6327	
3	6302	-6302	
2	6327	-6327	
1	6369	-6369	

B level			
measure	nominal	Dif-B	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	5509	-5509	
14	5589	-5589	
13	5834	-5834	
12	5797	-5797	
11	5830	-5830	
10	5917	-5917	
9	5984	-5984	
8	6114	-6114	
7	6104	-6104	
6	6168	-6168	
5	6208	-6208	
4	6271	-6271	
3	6245	-6245	
2	6269	-6269	
1	6311	-6311	
24 L			
23			
22			
21			
20			
19			
18			
17			
16			
15	5509	-5509	
14	5589	-5589	
13	5834	-5834	
12	5797	-5797	
11	5830	-5830	
10	5917	-5917	
9	5984	-5984	
8	6114	-6114	
7	6104	-6104	
6	6168	-6168	
5	6208	-6208	
4	6271	-6271	
3	6245	-6245	
2	6269	-6269	
1	6311	-6311	

C level			
measure	nominal	Dif-C	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	5555	-5555	
14	5634	-5634	
13	5837	-5837	
12	5820	-5820	
11	5862	-5862	
10	5964	-5964	
9	6037	-6037	
8	6167	-6167	
7	6163	-6163	
6	6232	-6232	
5	6275	-6275	
4	6343	-6343	
3	6318	-6318	
2	6345	-6345	
1	6387	-6387	
24 L			
23			
22			
21			
20			
19			
18			
17			
16			
15	5555	-5555	
14	5634	-5634	
13	5837	-5837	
12	5820	-5820	
11	5862	-5862	
10	5964	-5964	
9	6037	-6037	
8	6167	-6167	
7	6163	-6163	
6	6232	-6232	
5	6275	-6275	
4	6343	-6343	
3	6318	-6318	
2	6345	-6345	
1	6387	-6387	

D level			
measure	nominal	Dif-D	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16	6280	-6280	
15	6240	-6240	
14	6248	-6248	
13	6309	-6309	
12	6336	-6336	
11	6330	-6330	
10	6376	-6376	
9	6468	-6468	
8	6506	-6506	
7	6443	-6443	
6	6428	-6428	
5	6462	-6462	
4	6468	-6468	
3	6458	-6458	
2	6497	-6497	
1	6582	-6582	
24 L			
23			
22			
21			
20			
19			
18			
17			
16	6280	-6280	
15	6240	-6240	
14	6248	-6248	
13	6309	-6309	
12	6336	-6336	
11	6330	-6330	
10	6376	-6376	
9	6468	-6468	
8	6506	-6506	
7	6443	-6443	
6	6428	-6428	
5	6462	-6462	
4	6468	-6468	
3	6458	-6458	
2	6497	-6497	
1	6582	-6582	

E level			
measure	nominal	Dif-E	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8			
7			
6			
5			
4			
3			
2			
1			
24 L			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8			
7			
6			
5			
4			
3			
2			
1			

Brake Lines			
measure	nominal	Dif-BL	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8	5802	-5802	
7	5835	-5835	
6	5951	-5951	
5	5994	-5994	
4	6108	-6108	
3	6299	-6299	
2	6465	-6465	
1	6732	-6732	
24 L			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8	5802	-5802	
7	5835	-5835	
6	5951	-5951	
5	5994	-5994	
4	6108	-6108	
3	6299	-6299	
2	6465	-6465	
1	6732	-6732	

<b>XB39XXS rev1 - LIVI XXS</b>										
<b>Linked Line Check Sheet</b>										
	<b>A</b>		<b>B</b>		<b>C</b>		<b>D</b>		<b>K</b>	
	Name		Name		Name		Name		Name	
<b>1</b>	A1	6369	B1	6311	C1	6387	D1	6582	K1	6732
<b>2</b>	A2	6327	B2	6269	C2	6345	D2	6497	K2	6465
<b>3</b>	A3	6302	B3	6245	C3	6318	D3	6458	K3	6299
<b>4</b>	A4	6327	B4	6271	C4	6343	D4	6468	K4	6108
<b>5</b>	A5	6263	B5	6208	C5	6275	D5	6462	K5	5994
<b>6</b>	A6	6221	B6	6168	C6	6232	D6	6428	K6	5951
<b>7</b>	A7	6151	B7	6104	C7	6163	D7	6443	K7	5835
<b>8</b>	A8	6156	B8	6114	C8	6167	D8	6506	K8	5802
<b>9</b>	A9	6023	B9	5984	C9	6037	D9	6468		
<b>10</b>	A10	5951	B10	5917	C10	5964	D10	6376		
<b>11</b>	A11	5857	B11	5830	C11	5862	D11	6330		
<b>12</b>	A12	5820	B12	5797	C12	5820	D12	6336		
<b>13</b>	A13	5865	B13	5834	C13	5837	D13	6309		
<b>14</b>	A14	5612	B14	5589	C14	5634	D14	6248		
<b>15</b>	A15	5508	B15	5509	C15	5555	D15	6240		
<b>16</b>							D16	6280		

<b>XB39XXS rev1 - LIVI XXS</b>				
<b>8001-090 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>		
B10	2	339		
B12	2	354		
A10	2	373		
AC12	4	377		
C10	2	386		
B11	2	387		
B2, B13	4	391		
C13	2	394		
B7	2	396		
B6	2	400		
B8, B9	4	406		
B3	2	412		
A11	2	414		
C11	2	419		
A13	2	422		
B1	2	433		
B4	2	438		
B5	2	440		
A7	2	443		
A9	2	445		
A8	2	448		
A2	2	449		
A6	2	453		
C9	2	459		
A3	2	469		
A1	2	491		
A4	2	494		
A5	2	495		
C7	2	600		
C8	2	604		
C6	2	659		
C5	2	702		
C3	2	730		
C2	2	752		
C4, 1ABC7	8	755		
C1	2	794		
K8	2	950		
K7	2	983		
K4	2	1056		
K6	2	1079		
K5	2	1122		
K3	2	1247		
K2	2	1328		
K1	2	1595		
<b>8001-070 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>		
A15	2	356		
B15	2	357		
C15	2	403		
B14	2	437		
A14	2	460		
C14	2	482		
D15	2	676		
D14	2	684		

D16	2	716		
D13	2	745		
D11	2	756		
D12	2	762		
D10	2	802		
D6	2	839		
D7	2	854		
D3	2	864		
D5	2	873		
D4	2	874		
D9	2	894		
D2	2	903		
D8	2	917		
D1	2	988		
<b>8001-130 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
1ABC6	6	940	both sides	
1ABC5	6	1075	both sides	
1C2	2	1255	both sides	
1C1	2	1260	both sides	
1C4	2	1400	both sides	
1C3	2	1410	both sides	
1AB2	4	1500	both sides	
1AB1, 1AB4	8	1545	both sides	
1AB3	4	1605	both sides	
<b>8001-130 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
1K4	2	1845	both sides	
1K3	2	1865	both sides	
1K2	2	2045	both sides	
1K1	2	2130	both sides	
<b>8001-230 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
AR2	2	3690	top side	red sleeve lower side
<b>8001-280 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
AR1	2	3860	top side	red sleeve lower side
<b>8001-190 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
AR3	2	4030	top side	red sleeve lower side
<b>8001-230 300 blue</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
BR2	2	3640	top side	blue sleeve lower side
BR1	2	3810	top side	blue sleeve lower side
<b>8001-190 300 blue</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
BR3	2	3980	top side	blue sleeve lower side
<b>8000/U-130 --- 2 8000 130 002 0 grey</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	

BR4	2	3870	top side	green sleeve lower side
<b>8001-190 227 orange</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
CR2	2	3690	top side	orange sleeve lower side
CR1	2	3860	top side	orange sleeve lower side
CR3	2	4030	top side	orange sleeve lower side
<b>A-10/N-200 --- 2 0010 200 114 0 citro</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>		
KR1	2	2965	sleeve lower side	