

# Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



Riser length				
A1	A2	B	C	D

Area cm		
Span	Cord	

Note:

Pull force

A level			
measure	nominal	Dif-A	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6295	-6295	
14	6410	-6410	
13	6645	-6645	
12	6615	-6615	
11	6655	-6655	
10	6765	-6765	
9	6845	-6845	
8	7000	-7000	
7	6995	-6995	
6	7070	-7070	
5	7115	-7115	
4	7185	-7185	
3	7155	-7155	
2	7180	-7180	
1	7225	-7225	
1	7225	-7225	
2	7180	-7180	
3	7155	-7155	
4	7185	-7185	
5	7115	-7115	
6	7070	-7070	
7	6995	-6995	
8	7000	-7000	
9	6845	-6845	
10	6765	-6765	
11	6655	-6655	
12	6615	-6615	
13	6645	-6645	
14	6410	-6410	
15	6295	-6295	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

B level			
measure	nominal	Dif-B	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6290	-6290	
14	6385	-6385	
13	6615	-6615	
12	6590	-6590	
11	6625	-6625	
10	6725	-6725	
9	6800	-6800	
8	6950	-6950	
7	6945	-6945	
6	7015	-7015	
5	7060	-7060	
4	7125	-7125	
3	7095	-7095	
2	7115	-7115	
1	7160	-7160	
1	7160	-7160	
2	7115	-7115	
3	7095	-7095	
4	7125	-7125	
5	7060	-7060	
6	7015	-7015	
7	6945	-6945	
8	6950	-6950	
9	6800	-6800	
10	6725	-6725	
11	6625	-6625	
12	6590	-6590	
13	6615	-6615	
14	6385	-6385	
15	6290	-6290	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

C level			
measure	nominal	Dif-C	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6340	-6340	
14	6430	-6430	
13	6620	-6620	
12	6615	-6615	
11	6665	-6665	
10	6780	-6780	
9	6860	-6860	
8	7010	-7010	
7	7010	-7010	
6	7085	-7085	
5	7130	-7130	
4	7200	-7200	
3	7175	-7175	
2	7200	-7200	
1	7245	-7245	
1	7245	-7245	
2	7200	-7200	
3	7175	-7175	
4	7200	-7200	
5	7130	-7130	
6	7085	-7085	
7	7010	-7010	
8	7010	-7010	
9	6860	-6860	
10	6780	-6780	
11	6665	-6665	
12	6615	-6615	
13	6620	-6620	
14	6430	-6430	
15	6340	-6340	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

D level			
measure	nominal	Dif-D	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16	7125	-7125	
15	7090	-7090	
14	7100	-7100	
13	7160	-7160	
12	7190	-7190	
11	7190	-7190	
10	7240	-7240	
9	7335	-7335	
8	7380	-7380	
7	7315	-7315	
6	7295	-7295	
5	7330	-7330	
4	7335	-7335	
3	7325	-7325	
2	7365	-7365	
1	7455	-7455	
1	7455	-7455	
2	7365	-7365	
3	7325	-7325	
4	7335	-7335	
5	7330	-7330	
6	7295	-7295	
7	7315	-7315	
8	7380	-7380	
9	7335	-7335	
10	7240	-7240	
11	7190	-7190	
12	7190	-7190	
13	7160	-7160	
14	7100	-7100	
15	7090	-7090	
16	7125	-7125	
17			
18			
19			
20			
21			
22			
23			
24 L			

E level			
measure	nominal	Dif-E	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8			
7			
6			
5			
4			
3			
2			
1			
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

Brake Lines			
measure	nominal	Dif-BL	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8	6535	-6535	
7	6575	-6575	
6	6715	-6715	
5	6765	-6765	
4	6890	-6890	
3	7100	-7100	
2	7285	-7285	
1	7575	-7575	
1	7575	-7575	
2	7285	-7285	
3	7100	-7100	
4	6890	-6890	
5	6765	-6765	
6	6715	-6715	
7	6575	-6575	
8	6535	-6535	
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

<b>XB39S rev1 - LIVI S</b>										
<b>Linked Line Check Sheet</b>										
	<b>A</b>		<b>B</b>		<b>C</b>		<b>D</b>		<b>K</b>	
	Name		Name		Name		Name		Name	
<b>1</b>	A1	7225	B1	7160	C1	7245	D1	7455	K1	7575
<b>2</b>	A2	7180	B2	7115	C2	7200	D2	7365	K2	7285
<b>3</b>	A3	7155	B3	7095	C3	7175	D3	7325	K3	7100
<b>4</b>	A4	7185	B4	7125	C4	7200	D4	7335	K4	6890
<b>5</b>	A5	7115	B5	7060	C5	7130	D5	7330	K5	6765
<b>6</b>	A6	7070	B6	7015	C6	7085	D6	7295	K6	6715
<b>7</b>	A7	6995	B7	6945	C7	7010	D7	7315	K7	6575
<b>8</b>	A8	7000	B8	6950	C8	7010	D8	7380	K8	6535
<b>9</b>	A9	6845	B9	6800	C9	6860	D9	7335		
<b>10</b>	A10	6765	B10	6725	C10	6780	D10	7240		
<b>11</b>	A11	6655	B11	6625	C11	6665	D11	7190		
<b>12</b>	A12	6615	B12	6590	C12	6615	D12	7190		
<b>13</b>	A13	6645	B13	6615	C13	6620	D13	7160		
<b>14</b>	A14	6410	B14	6385	C14	6430	D14	7100		
<b>15</b>	A15	6295	B15	6290	C15	6340	D15	7090		
<b>16</b>							D16	7125		

<b>XB39S rev1 - LIVI S</b>				
<b>8001-090 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
B10	2	470		
B12	2	485		
A10, AC12, B13	8	510		
C13	2	515		
B2, B11	4	520		
C10	2	525		
A13	2	540		
B6, B7, B9	6	545		
A11, B3, B8	6	550		
C11	2	560		
B1	2	565		
B4	2	580		
A2	2	585		
A9, B5	4	590		
A7	2	595		
A6, A8	4	600		
C9	2	605		
A3	2	610		
A1	2	630		
A4	2	640		
A5	2	645		
C7, C8	4	775		
C6	2	840		
1ABC7	6	850	both sides	
C5	2	885		
C3	2	905		
C2	2	925		
C4	2	930		
C1	2	970		
K8	2	1130		
K7	2	1170		
K4	2	1255		
K6	2	1280		
K5	2	1330		
K3	2	1465		
K2	2	1550		
K1	2	1840		
<b>8001-070 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>		
B15	2	515		
A15	2	520		
C15	2	565		
B14	2	610		
A14	2	635		
C14	2	655		
D15	2	855		
D14	2	865		
D16	2	890		
D13	2	925		
D11, D12	4	945		
D10	2	995		
D6	2	1025		
D7	2	1045		
D3	2	1050		
D4, D5	4	1060		
D2, D9	4	1090		

D8	2	1110		
D1	2	1180		
<b>8001-130 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
1ABC6	6	1060	both sides	
1ABC5	6	1210	both sides	
1C2	2	1415	both sides	
1C1	2	1420	both sides	
1C4	2	1575	both sides	
1C3	2	1585	both sides	
1AB2	4	1690	both sides	
1AB1, 1AB4	8	1740	both sides	
1AB3	4	1810	both sides	
<b>8001-130 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
1K4	2	2070	both sides	
1K3	2	2100	both sides	
1K2	2	2300	both sides	
1K1	2	2400	both sides	
<b>8001-230 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
AR2	2	4150	top side	red sleeve lower side
<b>8001-280 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
AR1	2	4345	top side	red sleeve lower side
<b>8001-190 772 Magenta</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
AR3	2	4535	top side	red sleeve lower side
<b>8001-230 300 blue</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
BR2	2	4100	top side	blue sleeve lower side
BR1	2	4295	top side	blue sleeve lower side
<b>8001-190 300 blue</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
BR3	2	4485	top side	blue sleeve lower side
<b>8000/U-130 --- 2 8000 130 002 0 grey</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
BR4	2	4360	top side	green sleeve lower side
<b>8001-190 227 orange</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>	
CR2	2	4150	top side	orange sleeve lower side
CR1	2	4345	top side	orange sleeve lower side
CR3	2	4535	top side	orange sleeve lower side
<b>A-10/N-200 --- 2 0010 200 114 0 citro</b>				
<b>Name</b>	<b>No.</b>	<b>Length</b>		
KR1	2	3310	sleeve lower side	