

Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



Riser length				
A1	A2	B	C	D

Area cm		
Span	Cord	

Note:

Pull force

A level			
measure	nominal	Dif-A	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	5876	-5876	
14	5986	-5986	
13	6245	-6245	
12	6205	-6205	
11	6244	-6244	
10	6346	-6346	
9	6422	-6422	
8	6562	-6562	
7	6557	-6557	
6	6631	-6631	
5	6675	-6675	
4	6741	-6741	
3	6714	-6714	
2	6738	-6738	
1	6781	-6781	
1	6781	-6781	
2	6738	-6738	
3	6714	-6714	
4	6741	-6741	
5	6675	-6675	
6	6631	-6631	
7	6557	-6557	
8	6562	-6562	
9	6422	-6422	
10	6346	-6346	
11	6244	-6244	
12	6205	-6205	
13	6245	-6245	
14	5986	-5986	
15	5876	-5876	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

B level			
measure	nominal	Dif-B	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	5878	-5878	
14	5963	-5963	
13	6208	-6208	
12	6176	-6176	
11	6212	-6212	
10	6305	-6305	
9	6376	-6376	
8	6517	-6517	
7	6508	-6508	
6	6575	-6575	
5	6617	-6617	
4	6682	-6682	
3	6654	-6654	
2	6677	-6677	
1	6721	-6721	
1	6721	-6721	
2	6677	-6677	
3	6654	-6654	
4	6682	-6682	
5	6617	-6617	
6	6575	-6575	
7	6508	-6508	
8	6517	-6517	
9	6376	-6376	
10	6305	-6305	
11	6212	-6212	
12	6176	-6176	
13	6208	-6208	
14	5963	-5963	
15	5878	-5878	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

C level			
measure	nominal	Dif-C	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	5915	-5915	
14	6000	-6000	
13	6219	-6219	
12	6206	-6206	
11	6252	-6252	
10	6361	-6361	
9	6438	-6438	
8	6575	-6575	
7	6572	-6572	
6	6645	-6645	
5	6689	-6689	
4	6760	-6760	
3	6733	-6733	
2	6759	-6759	
1	6803	-6803	
1	6803	-6803	
2	6759	-6759	
3	6733	-6733	
4	6760	-6760	
5	6689	-6689	
6	6645	-6645	
7	6572	-6572	
8	6575	-6575	
9	6438	-6438	
10	6361	-6361	
11	6252	-6252	
12	6206	-6206	
13	6219	-6219	
14	6000	-6000	
15	5915	-5915	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

D level			
measure	nominal	Dif-D	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16	6691	-6691	
15	6652	-6652	
14	6662	-6662	
13	6723	-6723	
12	6752	-6752	
11	6748	-6748	
10	6796	-6796	
9	6890	-6890	
8	6932	-6932	
7	6866	-6866	
6	6849	-6849	
5	6883	-6883	
4	6890	-6890	
3	6879	-6879	
2	6920	-6920	
1	7008	-7008	
1	7008	-7008	
2	6920	-6920	
3	6879	-6879	
4	6890	-6890	
5	6883	-6883	
6	6849	-6849	
7	6866	-6866	
8	6932	-6932	
9	6890	-6890	
10	6796	-6796	
11	6748	-6748	
12	6752	-6752	
13	6723	-6723	
14	6662	-6662	
15	6652	-6652	
16	6691	-6691	
17			
18			
19			
20			
21			
22			
23			
24 L			

E level			
measure	nominal	Dif-E	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8			
7			
6			
5			
4			
3			
2			
1			
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

Brake Lines			
measure	nominal	Dif-BL	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8	6199	-6199	
7	6240	-6240	
6	6361	-6361	
5	6408	-6408	
4	6528	-6528	
3	6729	-6729	
2	6903	-6903	
1	7183	-7183	
1	7183	-7183	
2	6903	-6903	
3	6729	-6729	
4	6528	-6528	
5	6408	-6408	
6	6361	-6361	
7	6240	-6240	
8	6199	-6199	
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

XB39XS rev1 - LIVI XS										
Linked Line Check Sheet										
	A		B		C		D		K	
	Name		Name		Name		Name		Name	
1	A1	6781	B1	6721	C1	6803	D1	7008	K1	7183
2	A2	6738	B2	6677	C2	6759	D2	6920	K2	6903
3	A3	6714	B3	6654	C3	6733	D3	6879	K3	6729
4	A4	6741	B4	6682	C4	6760	D4	6890	K4	6528
5	A5	6675	B5	6617	C5	6689	D5	6883	K5	6408
6	A6	6631	B6	6575	C6	6645	D6	6849	K6	6361
7	A7	6557	B7	6508	C7	6572	D7	6866	K7	6240
8	A8	6562	B8	6517	C8	6575	D8	6932	K8	6199
9	A9	6422	B9	6376	C9	6438	D9	6890		
10	A10	6346	B10	6305	C10	6361	D10	6796		
11	A11	6244	B11	6212	C11	6252	D11	6748		
12	A12	6205	B12	6176	C12	6206	D12	6752		
13	A13	6245	B13	6208	C13	6219	D13	6723		
14	A14	5986	B14	5963	C14	6000	D14	6662		
15	A15	5876	B15	5878	C15	5915	D15	6652		
16							D16	6691		

XB39XS rev1 - LIVI XS				
8001-090 772 Magenta				
Name	No.	Length	INI	
B10	2	397		
B12	2	408		
A12	2	437		
A10, C12	4	438		
B13	2	440		
B2, B11	4	444		
C13	2	451		
C10	2	453		
B7	2	460		
B6	2	462		
B9	2	468		
B8	2	469		
B3	2	471		
A11	2	476		
A13	2	477		
C11	2	484		
B1	2	488		
B4	2	499		
B5	2	504		
A2	2	505		
A7	2	509		
A8, A9	4	514		
A6	2	518		
C9	2	530		
A3	2	531		
A1	2	548		
A4	2	558		
A5	2	562		
C7	2	684		
C8	2	687		
C6	2	747		
C5	2	791		
1ABC7	6	805	both sides	
C3	2	810		
C2	2	831		
C4	2	837		
C1	2	875		
K8	2	1042		
K7	2	1083		
K4	2	1161		
K6	2	1184		
K5	2	1231		
K3	2	1362		
K2	2	1441		
K1	2	1721		
8001-070 772 Magenta				
Name	No.	Length		
A15	2	419		
B15	2	421		
C15	2	458		

B14	2	506		
A14	2	529		
C14	2	543		
D15	2	763		
D14	2	773		
D16	2	802		
D13	2	834		
D11	2	849		
D12	2	853		
D10	2	897		
D6	2	925		
D7	2	942		
D3	2	950		
D5	2	959		
D4	2	961		
D2, D9	4	991		
D8	2	1008		
D1	2	1079		
8001-130 772 Magenta				
Name	No.	Length	INI	
1ABC6	6	1005	both sides	
1ABC5	6	1145	both sides	
1C2	2	1340	both sides	
1C1	2	1345	both sides	
1C4	2	1490	both sides	
1C3	2	1500	both sides	
1AB2	4	1600	both sides	
1AB1, 1AB4	8	1650	both sides	
1AB3	4	1715	both sides	
8001-130 772 Magenta				
Name	No.	Length	INI	
1K4	2	1970	both sides	
1K3	2	1990	both sides	
1K2	2	2180	both sides	
1K1	2	2275	both sides	
8001-230 772 Magenta				
Name	No.	Length	INI	
AR2	2	3930	top side	red sleeve lower side
8001-280 772 Magenta				
Name	No.	Length	INI	
AR1	2	4115	top side	red sleeve lower side
8001-190 772 Magenta				
Name	No.	Length	INI	
AR3	2	4295	top side	red sleeve lower side
8001-230 300 blue				
Name	No.	Length	INI	

BR2	2	3880	top side	blue sleeve lower side
BR1	2	4065	top side	blue sleeve lower side
8001-190 300 blue				
Name	No.	Length	INI	
BR3	2	4245	top side	blue sleeve lower side
8000/U-130 --- 2 8000 130 002 0 grey				
Name	No.	Length	INI	
BR4	2	4130	top side	green sleeve lower side
8001-190 227 orange				
Name	No.	Length	INI	
CR2	2	3930	top side	orange sleeve lower side
CR1	2	4115	top side	orange sleeve lower side
CR3	2	4295	top side	orange sleeve lower side
A-10/N-200 --- 2 0010 200 114 0 citro				
Name	No.	Length		
KR1	2	3145		sleeve lower side