

Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



Riser length				
A1	A2	B	C	D

Area cm		
Span	Cord	

Note:

Pull force

A level			
measure	nominal	Dif-A	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6557	-6557	
14	6677	-6677	
13	6931	-6931	
12	6898	-6898	
11	6942	-6942	
10	7055	-7055	
9	7139	-7139	
8	7289	-7289	
7	7286	-7286	
6	7366	-7366	
5	7412	-7412	
4	7480	-7480	
3	7451	-7451	
2	7474	-7474	
1	7519	-7519	
1	7519	-7519	
2	7474	-7474	
3	7451	-7451	
4	7480	-7480	
5	7412	-7412	
6	7366	-7366	
7	7286	-7286	
8	7289	-7289	
9	7139	-7139	
10	7055	-7055	
11	6942	-6942	
12	6898	-6898	
13	6931	-6931	
14	6677	-6677	
15	6557	-6557	
16			
17			
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19			
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21			
22			
23			
24 L			

B level			
measure	nominal	Dif-B	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6558	-6558	
14	6653	-6653	
13	6898	-6898	
12	6872	-6872	
11	6912	-6912	
10	7016	-7016	
9	7094	-7094	
8	7240	-7240	
7	7233	-7233	
6	7305	-7305	
5	7350	-7350	
4	7417	-7417	
3	7386	-7386	
2	7409	-7409	
1	7454	-7454	
1	7454	-7454	
2	7409	-7409	
3	7386	-7386	
4	7417	-7417	
5	7350	-7350	
6	7305	-7305	
7	7233	-7233	
8	7240	-7240	
9	7094	-7094	
10	7016	-7016	
11	6912	-6912	
12	6872	-6872	
13	6898	-6898	
14	6653	-6653	
15	6558	-6558	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

C level			
measure	nominal	Dif-C	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6609	-6609	
14	6704	-6704	
13	6908	-6908	
12	6903	-6903	
11	6953	-6953	
10	7075	-7075	
9	7160	-7160	
8	7302	-7302	
7	7301	-7301	
6	7381	-7381	
5	7428	-7428	
4	7501	-7501	
3	7472	-7472	
2	7498	-7498	
1	7543	-7543	
1	7543	-7543	
2	7498	-7498	
3	7472	-7472	
4	7501	-7501	
5	7428	-7428	
6	7381	-7381	
7	7301	-7301	
8	7302	-7302	
9	7160	-7160	
10	7075	-7075	
11	6953	-6953	
12	6903	-6903	
13	6908	-6908	
14	6704	-6704	
15	6609	-6609	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

D level			
measure	nominal	Dif-D	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16	7424	-7424	
15	7387	-7387	
14	7398	-7398	
13	7462	-7462	
12	7493	-7493	
11	7492	-7492	
10	7544	-7544	
9	7643	-7643	
8	7687	-7687	
7	7618	-7618	
6	7599	-7599	
5	7633	-7633	
4	7639	-7639	
3	7628	-7628	
2	7672	-7672	
1	7764	-7764	
1	7764	-7764	
2	7672	-7672	
3	7628	-7628	
4	7639	-7639	
5	7633	-7633	
6	7599	-7599	
7	7618	-7618	
8	7687	-7687	
9	7643	-7643	
10	7544	-7544	
11	7492	-7492	
12	7493	-7493	
13	7462	-7462	
14	7398	-7398	
15	7387	-7387	
16	7424	-7424	
17			
18			
19			
20			
21			
22			
23			
24 L			

E level			
measure	nominal	Dif-E	Sy
24 R			
23			
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23			
24 L			

Brake Lines			
measure	nominal	Dif-BL	Sy
24 R			
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16			
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14			
13			
12			
11			
10			
9			
8	6881	-6881	
7	6930	-6930	
6	7051	-7051	
5	7104	-7104	
4	7235	-7235	
3	7451	-7451	
2	7640	-7640	
1	7941	-7941	
1	7941	-7941	
2	7640	-7640	
3	7451	-7451	
4	7235	-7235	
5	7104	-7104	
6	7051	-7051	
7	6930	-6930	
8	6881	-6881	
9			
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23			
24 L			

XB39M rev1 - LIVI M										
Linked Line Check Sheet										
	A		B		C		D		K	
	Name		Name		Name		Name		Name	
1	A1	7519	B1	7454	C1	7543	D1	7764	K1	7941
2	A2	7474	B2	7409	C2	7498	D2	7672	K2	7640
3	A3	7451	B3	7386	C3	7472	D3	7628	K3	7451
4	A4	7480	B4	7417	C4	7501	D4	7639	K4	7235
5	A5	7412	B5	7350	C5	7428	D5	7633	K5	7104
6	A6	7366	B6	7305	C6	7381	D6	7599	K6	7051
7	A7	7286	B7	7233	C7	7301	D7	7618	K7	6930
8	A8	7289	B8	7240	C8	7302	D8	7687	K8	6881
9	A9	7139	B9	7094	C9	7160	D9	7643		
10	A10	7055	B10	7016	C10	7075	D10	7544		
11	A11	6942	B11	6912	C11	6953	D11	7492		
12	A12	6898	B12	6872	C12	6903	D12	7493		
13	A13	6931	B13	6898	C13	6908	D13	7462		
14	A14	6677	B14	6653	C14	6704	D14	7398		
15	A15	6557	B15	6558	C15	6609	D15	7387		
16							D16	7424		

XB39M rev1 - LIVI M				
8001-090 772 Magenta			INI	
Name	No.	Length		
B10	2	506		
B12	2	517		
A12, B13	4	543		
B2	2	544		
A10	2	545		
C12	2	548		
C13	2	553		
B11	2	557		
C10	2	565		
B7	2	573		
B6	2	575		
A13, B3	4	576		
B8	2	580		
B9	2	584		
A11	2	587		
B1	2	589		
C11	2	598		
B4	2	607		
A2	2	609		
B5	2	620		
A7	2	626		
A8, A9	4	629		
A6	2	636		
A3	2	641		
C9	2	650		
A1	2	654		
A4	2	670		
A5	2	682		
C7	2	816		
C8	2	817		
C6	2	886		
1ABC7	6	890	both sides	
C5	2	933		
C3	2	947		
C2	2	968		
C4	2	976		
C1	2	1013		
K8	2	1204		
K7	2	1253		
K4	2	1338		
K6	2	1364		
K5	2	1417		
K3	2	1554		
K2	2	1638		
K1	2	1939		
8001-070 772 Magenta				
Name	No.	Length		
A15	2	528		

B15	2	529		
C15	2	580		
B14	2	624		
A14	2	648		
C14	2	675		
D15	2	901		
D14	2	912		
D16	2	938		
D13	2	976		
D11	2	996		
D12	2	997		
D10	2	1048		
D6	2	1073		
D7	2	1092		
D3	2	1097		
D5	2	1107		
D4	2	1108		
D2	2	1141		
D9	2	1147		
D8	2	1161		
D1	2	1233		
8001-130 772 Magenta				
Name	No.	Length	INI	
1ABC6	6	1110	both sides	
1ABC5	6	1265	both sides	
1C2	2	1480	both sides	
1C1	2	1485	both sides	
1C4	2	1645	both sides	
1C3	2	1655	both sides	
1AB2	4	1765	both sides	
1AB1, 1AB4	8	1820	both sides	
1AB3	4	1890	both sides	
8001-130 772 Magenta				
Name	No.	Length	INI	
1K4	2	2185	both sides	
1K3	2	2195	both sides	
1K2	2	2405	both sides	
1K1	2	2510	both sides	
8001-230 772 Magenta				
Name	No.	Length	INI	
AR2	2	4335	top side	red sleeve lower side
8001-280 772 Magenta				
Name	No.	Length	INI	
AR1	2	4540	top side	red sleeve lower side
8001-190 772 Magenta				
Name	No.	Length	INI	
AR3	2	4740	top side	red sleeve lower side

8001-230 300 blue				
Name	No.	Length	INI	
BR2	2	4285	top side	blue sleeve lower side
BR1	2	4490	top side	blue sleeve lower side
8001-190 300 blue				
Name	No.	Length	INI	
BR3	2	4690	top side	blue sleeve lower side
8000/U-130 --- 2 8000 130 002 0 grey				
Name	No.	Length	INI	
BR4	2	4580	top side	green sleeve lower side
8001-190 227 orange				
Name	No.	Length	INI	
CR2	2	4335	top side	orange sleeve lower side
CR1	2	4540	top side	orange sleeve lower side
CR3	2	4740	top side	orange sleeve lower side
A-10/N-200 --- 2 0010 200 114 0 citro				
Name	No.	Length		
KR1	2	3450		sleeve lower side