

# Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



Riser length				
A1	A2	B	C	D

Area cm		
Span	Cord	

Note:

Pull force

A level				
	measure	nominal	Dif-A	Sy
24 R				
23				
22				
21				
20				
19				
18				
17				
16				
15		7455	-7455	
14		7477	-7477	
13		7598	-7598	
12		7735	-7735	
11		7733	-7733	
10		7855	-7855	
9		7928	-7928	
8		8125	-8125	
7		8124	-8124	
6		8211	-8211	
5		8268	-8268	
4		8348	-8348	
3		8328	-8328	
2		8368	-8368	
1		8414	-8414	
1		8414	-8414	
2		8368	-8368	
3		8328	-8328	
4		8348	-8348	
5		8268	-8268	
6		8211	-8211	
7		8124	-8124	
8		8125	-8125	
9		7928	-7928	
10		7855	-7855	
11		7733	-7733	
12		7735	-7735	
13		7598	-7598	
14		7477	-7477	
15		7455	-7455	
16				
17				
18				
19				
20				
21				
22				
23				
24 L				

B level				
	measure	nominal	Dif-B	Sy
24 R				
23				
22				
21				
20				
19				
18				
17				
16				
15				
14				
13				
12				
11				
10				
9				
8		8104	-8104	
7		8098	-8098	
6		8183	-8183	
5		8240	-8240	
4		8320	-8320	
3		8297	-8297	
2		8337	-8337	
1		8386	-8386	
1		8386	-8386	
2		8337	-8337	
3		8297	-8297	
4		8320	-8320	
5		8240	-8240	
6		8183	-8183	
7		8098	-8098	
8		8104	-8104	
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24 L				

C level				
	measure	nominal	Dif-C	Sy
24 R				
23				
22				
21				
20				
19				
18				
17				
16				
15		7463	-7463	
14		7475	-7475	
13		7555	-7555	
12		7746	-7746	
11		7745	-7745	
10		7859	-7859	
9		7929	-7929	
8		8089	-8089	
7		8084	-8084	
6		8170	-8170	
5		8228	-8228	
4		8286	-8286	
3		8269	-8269	
2		8310	-8310	
1		8358	-8358	
1		8358	-8358	
2		8310	-8310	
3		8269	-8269	
4		8286	-8286	
5		8228	-8228	
6		8170	-8170	
7		8084	-8084	
8		8089	-8089	
9		7929	-7929	
10		7859	-7859	
11		7745	-7745	
12		7746	-7746	
13		7555	-7555	
14		7475	-7475	
15		7463	-7463	
16				
17				
18				
19				
20				
21				
22				
23				
24 L				

D level				
	measure	nominal	Dif-D	Sy
24 R				
23				
22				
21				
20				
19				
18				
17				
16				
15				
14		7524	-7524	
13		7504	-7504	
12		8156	-8156	
11		8158	-8158	
10		8251	-8251	
9		8310	-8310	
8		8467	-8467	
7		8364	-8364	
6		8352	-8352	
5		8439	-8439	
4		8451	-8451	
3		8398	-8398	
2		8444	-8444	
1		8575	-8575	
1		8575	-8575	
2		8444	-8444	
3		8398	-8398	
4		8451	-8451	
5		8439	-8439	
6		8352	-8352	
7		8364	-8364	
8		8467	-8467	
9		8310	-8310	
10		8251	-8251	
11		8158	-8158	
12		8156	-8156	
13		7504	-7504	
14		7524	-7524	
15				
16				
17				
18				
19				
20				
21				
22				
23				
24 L				

E level				
	measure	nominal	Dif-E	Sy
24 R				
23				
22				
21				
20				
19				
18				
17				
16				
15				
14				
13				
12				
11				
10				
9				
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16				
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18				
19				
20				
21				
22				
23				
24 L				

Brake Lines				
	measure	nominal	Dif-BL	Sy
24 R				
23				
22				
21				
20				
19				
18				
17				
16				
15				
14				
13				
12				
11				
10		7695	-7695	
9		7621	-7621	
8		7655	-7655	
7		7792	-7792	
6		7817	-7817	
5		7937	-7937	
4		8167	-8167	
3		8316	-8316	
2		8468	-8468	
1		8817	-8817	
1		8817	-8817	
2		8468	-8468	
3		8316	-8316	
4		8167	-8167	
5		7937	-7937	
6		7817	-7817	
7		7792	-7792	
8		7655	-7655	
9		7621	-7621	
10		7695	-7695	
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24 L				

<b>XD55L rev2 - VOLT5 L</b>										
<b>Linked Line Check Sheet</b>										
	<b>A</b>		<b>B</b>		<b>C</b>		<b>D</b>		<b>K</b>	
	Name		Name		Name		Name		Name	
<b>1</b>	A1a	8414	A1b	8386	B1	8358	C1	8575	K1	8817
<b>2</b>	A2a	8368	A2b	8337	B2	8310	C2	8444	K2	8468
<b>3</b>	A3a	8328	A3b	8297	B3	8269	C3	8398	K3	8316
<b>4</b>	A4a	8348	A4b	8320	B4	8286	C4	8451	K4	8167
<b>5</b>	A5a	8268	A5b	8240	B5	8228	C5	8439	K5	7937
<b>6</b>	A6a	8211	A6b	8183	B6	8170	C6	8352	K6	7817
<b>7</b>	A7a	8124	A7b	8098	B7	8084	C7	8364	K7	7792
<b>8</b>	A8a	8125	A8b	8104	B8	8089	C8	8467	K8	7655
<b>9</b>	A9	7928			B9	7929	C9	8310	K9	7621
<b>10</b>	A10	7855			B10	7859	C10	8251	K10	7695
<b>11</b>	A11	7733			B11	7745	C11	8158		
<b>12</b>	A12	7735			B12	7746	C12	8156		
<b>13</b>	A13	7598			B13	7555	C13	7504		
<b>14</b>	A14	7477			B14	7475	C14	7524		
<b>15</b>	A15	7455			B15	7463				

total line-length measured including riser-length

\* K-lines measured including brake-raff system

<b>XD55L rev2 - VOLT5 L</b>			
<b>8001-090 772 Magenta</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
A7b	2	288	
A8b	2	289	
A6b	2	303	
A8a, A4b, A5b	6	310	
A1b	2	311	
A2b, A3b	4	312	
A7a	2	314	
A6a	2	331	
A4a, A5a	4	338	
A1a	2	339	
A2a, A3a	4	343	
A11	2	465	
A10	2	522	
1K4	2	555	INI both sides
A9	2	595	
1A10	2	1365	INI both sides
1B5	2	1430	INI both sides
1K2, 1K3	4	1655	INI both sides
1B4	2	1850	INI both sides
1B3	2	1905	INI both sides
<b>8001-070 772 Magenta</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
A12	2	466	
B11	2	475	
B12	2	476	
B7	2	510	
B8	2	515	
B10	2	525	
B6	2	541	
B3	2	555	
B2	2	566	
B4	2	572	
B9	2	595	
B5	2	599	
B1	2	614	
1A11	2	825	INI both sides
1B6	2	1365	INI both sides
<b>9200-035 - 2 9200 035 001 0</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
A15	2	378	
B15	2	385	
B14	2	397	
A14	2	400	
C13	2	426	
C14	2	446	
C12	2	588	double loop at line-tab (DL)
C11	2	590	double loop at line-tab (DL)
C10	2	628	double loop at line-tab (DL)
C6	2	644	double loop at line-tab (DL)
C7	2	656	double loop at line-tab (DL)
C3	2	660	double loop at line-tab (DL)

C9	2	687	double loop at line-tab (DL)
K9	2	682	
C2	2	706	double loop at line-tab (DL)
C4	2	713	double loop at line-tab (DL)
C5	2	731	double loop at line-tab (DL)
C8	2	759	double loop at line-tab (DL)
K10	2	756	
C1	2	837	double loop at line-tab (DL)
K7	2	1263	
K8	2	1267	
K6	2	1288	
B13	2	1300	
A13	2	1343	
K5	2	1408	
K4	2	1638	
K3	2	1883	
K2	2	2035	
K1	2	2384	
<b>8001-130 772 Magenta</b>			
Name	No.	Length	INI
1A7	2	245	INI both sides
1A8	2	250	INI both sides
1A6	2	260	INI both sides
1A3	2	275	INI both sides
1A2	2	285	INI both sides
1A4	2	300	INI both sides
1A5	2	310	INI both sides
1A1	2	335	INI both sides
2K1	2	1220	INI both sides
1A9	2	1430	INI both sides
1K1, 2K2	4	2755	INI both sides
<b>8001-050 772 Magenta</b>			
Name	No.	Length	INI
1B7	2	825	INI both sides
<b>8001-130 300 blue</b>			
Name	No.	Length	INI
1B2	2	1990	INI both sides
1B1	2	2020	INI both sides
<b>8001-190 772 Magenta</b>			
Name	No.	Length	INI
2A4	2	1850	INI both sides
2A3	2	1905	INI both sides
2A2	2	1995	INI both sides
2A1	2	2025	INI both sides
<b>8001-360 772 Magenta</b>			
Name	No.	Length	INI
AR1, AR2	4	5170	INI top side / red sleeve lower side

<b>8001-190 772 Magenta</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
AR3	2	5350	INI top side / red sleeve lower side
<b>8001-090 772 Magenta</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
BR3	2	5365	INI top side / blue sleeve lower side / loop at maillon
AR4	2	5695	INI top side / green sleeve lower side
<b>8001-190 300 blue</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
BR1, BR2	4	5185	INI top side / blue sleeve lower side / loop at maillon
<b>PPSL200 yellow</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
KR1	2	3640	sleeve lower side