

# Line measurement

Customer:

Date/place:

Inspector:

Model/Size:

Serial-Nr.

Date of manufactory

Riser:

Steering lines

Tolerance:



Riser length				
A1	A2	B	C	D

Area cm		
Span	Cord	

Note:

Pull force

A level			
measure	nominal	Dif-A	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6932	-6932	
14	6952	-6952	
13	7065	-7065	
12	7199	-7199	
11	7196	-7196	
10	7311	-7311	
9	7379	-7379	
8	7560	-7560	
7	7560	-7560	
6	7643	-7643	
5	7696	-7696	
4	7770	-7770	
3	7752	-7752	
2	7792	-7792	
1	7836	-7836	
1	7836	-7836	
2	7792	-7792	
3	7752	-7752	
4	7770	-7770	
5	7696	-7696	
6	7643	-7643	
7	7560	-7560	
8	7560	-7560	
9	7379	-7379	
10	7311	-7311	
11	7196	-7196	
12	7199	-7199	
13	7065	-7065	
14	6952	-6952	
15	6932	-6932	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

A level			
measure	nominal	Dif-B	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8	7541	-7541	
7	7536	-7536	
6	7617	-7617	
5	7670	-7670	
4	7744	-7744	
3	7723	-7723	
2	7763	-7763	
1	7810	-7810	
1	7810	-7810	
2	7763	-7763	
3	7723	-7723	
4	7744	-7744	
5	7670	-7670	
6	7617	-7617	
7	7536	-7536	
8	7541	-7541	
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

B level			
measure	nominal	Dif-C	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15	6940	-6940	
14	6950	-6950	
13	7023	-7023	
12	7200	-7200	
11	7197	-7197	
10	7303	-7303	
9	7369	-7369	
8	7527	-7527	
7	7522	-7522	
6	7603	-7603	
5	7658	-7658	
4	7720	-7720	
3	7704	-7704	
2	7745	-7745	
1	7791	-7791	
1	7791	-7791	
2	7745	-7745	
3	7704	-7704	
4	7720	-7720	
5	7658	-7658	
6	7603	-7603	
7	7522	-7522	
8	7527	-7527	
9	7369	-7369	
10	7303	-7303	
11	7197	-7197	
12	7200	-7200	
13	7023	-7023	
14	6950	-6950	
15	6940	-6940	
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

C level			
measure	nominal	Dif-D	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14	7001	-7001	
13	6978	-6978	
12	7593	-7593	
11	7594	-7594	
10	7682	-7682	
9	7738	-7738	
8	7895	-7895	
7	7795	-7795	
6	7785	-7785	
5	7871	-7871	
4	7883	-7883	
3	7830	-7830	
2	7874	-7874	
1	8000	-8000	
1	8000	-8000	
2	7874	-7874	
3	7830	-7830	
4	7883	-7883	
5	7871	-7871	
6	7785	-7785	
7	7795	-7795	
8	7895	-7895	
9	7738	-7738	
10	7682	-7682	
11	7594	-7594	
12	7593	-7593	
13	6978	-6978	
14	7001	-7001	
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

E level			
measure	nominal	Dif-E	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10			
9			
8			
7			
6			
5			
4			
3			
2			
1			
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

Brake Lines			
measure	nominal	Dif-BL	Sy
24 R			
23			
22			
21			
20			
19			
18			
17			
16			
15			
14			
13			
12			
11			
10	7184	-7184	
9	7112	-7112	
8	7140	-7140	
7	7276	-7276	
6	7297	-7297	
5	7409	-7409	
4	7627	-7627	
3	7768	-7768	
2	7911	-7911	
1	8241	-8241	
1	8241	-8241	
2	7911	-7911	
3	7768	-7768	
4	7627	-7627	
5	7409	-7409	
6	7297	-7297	
7	7276	-7276	
8	7140	-7140	
9	7112	-7112	
10	7184	-7184	
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24 L			

<b>VOLT5 M - XD55M rev4</b>										
<b>Linked Line Check Sheet</b>										
	<b>A</b>		<b>B</b>		<b>C</b>		<b>D</b>		<b>K</b>	
	Name		Name		Name		Name		Name	
<b>1</b>	A1a	7836	A1b	7810	B1	7791	C1	8000	K1	8241
<b>2</b>	A2a	7792	A2b	7763	B2	7745	C2	7874	K2	7911
<b>3</b>	A3a	7752	A3b	7723	B3	7704	C3	7830	K3	7768
<b>4</b>	A4a	7770	A4b	7744	B4	7720	C4	7883	K4	7627
<b>5</b>	A5a	7696	A5b	7670	B5	7658	C5	7871	K5	7409
<b>6</b>	A6a	7643	A6b	7617	B6	7603	C6	7785	K6	7297
<b>7</b>	A7a	7560	A7b	7536	B7	7522	C7	7795	K7	7276
<b>8</b>	A8a	7560	A8b	7541	B8	7527	C8	7895	K8	7140
<b>9</b>	A9	7379			B9	7369	C9	7738	K9	7112
<b>10</b>	A10	7311			B10	7303	C10	7682	K10	7184
<b>11</b>	A11	7196			B11	7197	C11	7594		
<b>12</b>	A12	7199			B12	7200	C12	7593		
<b>13</b>	A13	7065			B13	7023	C13	6978		
<b>14</b>	A14	6952			B14	6950	C14	7001		
<b>15</b>	A15	6932			B15	6940				

total line-length measured including riser-length

\* K-lines measured including brake-raff system

<b>VOLT5 M - XD55M rev4</b>			
<b>8001-090 772 Magenta</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
A7b, A8b	4	241	
A6b	2	252	
A8a, A5b	4	260	
A7a	2	265	
A2b, A3b	4	268	
A4b	2	269	
A1b	2	270	
A6a	2	278	
A5a	2	286	
A4a	2	295	
A1a	2	296	
A2a, A3a	4	297	
A11	2	408	
A10	2	458	
1K4	2	520	INI both sides
A9	2	526	
1A10	2	1275	INI both sides
1B5	2	1340	INI both sides
1K2, 1K3	4	1550	INI both sides
1B4	2	1730	INI both sides
1B3	2	1785	INI both sides
<b>8001-070 772 Magenta</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
B11	2	407	
AB12	4	410	
B7	2	443	
B8	2	448	
B10	2	449	
B6	2	469	
B3	2	490	
B2	2	501	
B4	2	506	
B9	2	515	
B5	2	524	
B1	2	547	
1A11	2	775	INI both sides
1B6	2	1275	INI both sides
<b>9200-035 - 2 9200 035 001 0</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
A15	2	315	
B15	2	322	
B14	2	332	
A14	2	335	
C13	2	360	
C14	2	383	
C12	2	519	double loop at line-tab (DL)
C11	2	520	double loop at line-tab (DL)
C10	2	553	double loop at line-tab (DL)
C6	2	576	double loop at line-tab (DL)
C7	2	586	double loop at line-tab (DL)
C3	2	591	double loop at line-tab (DL)
K9	2	598	

C9	2	609	double loop at line-tab (DL)
C2	2	635	double loop at line-tab (DL)
C4	2	644	double loop at line-tab (DL)
C5	2	662	double loop at line-tab (DL)
K10	2	670	
C8	2	686	double loop at line-tab (DL)
C1	2	761	double loop at line-tab (DL)
K8	2	1142	
K7	2	1147	
K6	2	1168	
B13	2	1178	
A13	2	1220	
K5	2	1280	
K4	2	1498	
K3	2	1725	
K2	2	1868	
K1	2	2198	
<b>8001-130 772 Magenta</b>			
Name	No.	Length	INI
1A7	2	225	INI both sides
1A8	2	230	INI both sides
1A6	2	240	INI both sides
1A3	2	250	INI both sides
1A2	2	260	INI both sides
1A4	2	270	INI both sides
1A5	2	285	INI both sides
1A1	2	305	INI both sides
2K1	2	1140	INI both sides
1A9	2	1340	INI both sides
1K1, 2K2	4	2580	INI both sides
<b>8001-050 772 Magenta</b>			
Name	No.	Length	INI
1B7	2	775	INI both sides
<b>8001-130 300 blue</b>			
Name	No.	Length	INI
1B2	2	1865	INI both sides
1B1	2	1895	INI both sides
<b>8001-190 772 Magenta</b>			
Name	No.	Length	INI
2A4	2	1730	INI both sides
2A3	2	1785	INI both sides
2A2	2	1865	INI both sides
2A1	2	1895	INI both sides
<b>8001-360 772 Magenta</b>			
Name	No.	Length	INI
AR1, AR2	4	4840	INI top side / red sleeve lower side
<b>8001-190 772 Magenta</b>			
Name	No.	Length	INI

AR3	2	5005	INI top side / red sleeve lower side
<b>8001-090 772 Magenta</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
BR3	2	5020	INI top side / blue sleeve lower side / loop at maillon
AR4	2	5330	INI top side / green sleeve lower side
<b>8001-190 300 blue</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
BR1, BR2	4	4855	INI top side / blue sleeve lower side / loop at maillon
<b>PPSL200 yellow</b>			
<b>Name</b>	<b>No.</b>	<b>Length</b>	<b>INI</b>
KR1	2	3425	sleeve lower side